

OUTLINE

This is a turning machine only for cutting off materials in the semi-automatic mode.

65700 Group

CNC SEMI AUTOMATIC PISTONRING TURNING MACHINE

CL-2-NC

20/40-65700

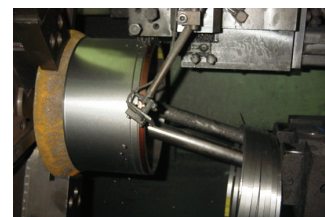
CUT OFF

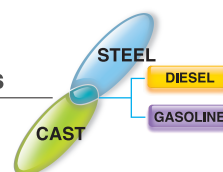
● Use	DIESEL / GASOLINE
● Material	C
● Condition	D
● O.D.Range	φ 200 ~ φ 400
● Chucking Breadth	300mm(p.c.s)
● 1-cycle processes	MULTI
● Machining Profile	



SPEC

PHOTO





PISTONRING TURNING MACHINE 1111 Series List of Specifications

Specifications item		1111 20/40-65700			
		CL-2-NC			
SPEC SHEET 					
No. of work clamps		Multiple			
Method of work clamp		Hydraulic chuck			
Work head side					
Tailstock side					
Closing sleeve					
Structure					
Operation	Full automatic				
mode	Semi automatic				
Machining shape					
Machining position					
Machining count per cycle		Multiple			
SPEC	Machining capacity	Motor output(ϕ)	200~400		
	Work head	Motor output(kW)	15		
		Rotation speed(rpm)	10~40		
	Machine dimensions	L × D × H(mm)	2900×2400×2700		
	Machine weight(kg)		About 3500		
Basic structure	NC controlled axes	X axes	1		
		Z axes	1		
		Others	×		
	Loader		×		
	Unloader		×		
	Stocker	IN stocker	×		
		OUT stocker	Rail		
	Hydraulic unit		○		
	Pneumatic unit		○		
	Forcible lubrication unit for slide		○		
	Electric system	Control panel	○		
		NC unit	○		
Standard attachments	Leveling bolt & plate	○			
	Adjustment tool	○			
	Machine instruction manual	○			
	NC instruction manual	○			
Basic options					
	CE marking	○			
Added options	CV	Safety cover	○		
	AIR	Air blow	○		
	V	Dust collector	○		
		Cover & hood for dust collector	○		
	HYD	Fan cooler for hydraulic unit	○		
		Heater for hydraulic unit	○		
		Oil controller	○		
	E	3-lamp signal tower	○		
		4-lamp signal tower	○		
		Spindle inching function	○		
		Spindle orientation unit	○		
		Data registration function	○		
		RS232C interface	○		
		Air conditioner	○		
		Cutting tool	○		
	Spare part 1	○			
	Spare part 2	○			

Added options mark

CV : Cover CL : Coolant unit MC : Mist collector D : Dressing unit G : Measuring unit AIR : Pneumatic unit V : Dust collector HYD : Hydraulic unit
E : Electric system LUB : Lubricator