Products Catalog

STEEL DIESEL GASOLINE CAST

Milling

Function	Structure	Number of work heads	Ring type	Process	Machining spot	Machining shape	Number of work	Work clamping system	Work head side	Tailstock side	Closing sleeve	Number of 1-cycle machining	Inside diameter	Outside diameter	End surface: Single-side	End surface: Both-side	Chamfering	Grooving	Cutting-off	Milling	Drilling	Marking	Operation mode	Number of tool heads	NC control axis: X-axis	NC control axis: Y-axis	NC control axis: Z-axis	NC control axis: Others	Work transfer unit: In-stocker (Rail)	Work transfer unit: Loader	Work transfer unit: Unloader	Work transfer unit: Out-stocker (Rail)	Piston ring size range		
Milling	Hori-zontal	1	Pressure/oil	Intermediate		Gap	Multiple	Both-side mandrel	Both-side mandrel	Tailstock		Multiple	–	–	–	–	–	–	–	●	–	–	Semi-auto	1	1	1	1	1	–	–	–	–	GM-2 (70–160)	11311	94500
Milling	Vertical	1	Pressure/oil	Intermediate		Gap	Multiple	Both-side mandrel	Both-side mandrel	Tailstock		Multiple	–	–	–	–	–	–	–	●	–	–	Semi-auto	1	1	1	1	1	–	–	–	–	GM-2V (60–170)	11321	94500
Milling	Vertical	1	Oil ring	Intermediate		Slot	Multiple	Single-side mandrel				Multiple	–	–	–	–	–	–	–	●	–	–	Full-auto	1	1	–	–	1	Rail	●	●	Rail	SLM-1 (80–130)	13321	94494

Piston ring: Ultra-small-sized / Small-sized / Medium-sized / Large-sized / Extra-large-sized

Cast Iron; Steel

Gasoline Engine; Diesel Engine

Scale: 0, 10, 50, 100, 200, 1000, 2000