Lapping sleeve－Grinding

Machine classification				Piston ring and (sleeve) manufacturing process classification																		Basic machine elements										Lapping sleeve (Cast Iron; Steel)		
													可能な加工											NC control axis				Work transfer unit				Ultra-small-sized / Small-sized / Medium-sized / Large-sized / Extra-large-sized (0, 10, 50, 100, 200, 1000, 2000)		
															End surface																			
Function	Structure	Number of work head	Ring type	Process	Machining spot	Machining shape	Number of work	Work clamping system	Work head side	Tailstock side	Closing sleeve	Number of 1-cycle machining	Inside diameter	Outside diameter	Single-side	Both-side	Chamfering	Grooving	Drilling	Tapping	Others	Operation mode	Number of tool heads	X-axis	Y-axis	Z-axis	Others	In-stocker	Loader	Unloader	Out-stocker	Range / Model		
Grinding	Vertical	1	Pressure/oil	Turning	Inside diameter and end surface	True circle	Single	手締式コレットチャック		—		Single	●	—	—	—	●	●	—	—		Semi-auto	1	1	—	1	—	—	—	—	—	39–102 VSC-100	15121	91800
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Gasoline Engine
Diesel Engine